



LUBRICANTS

POWER TO PERFORM

HP TRIMOFIN 54 METAL CUTTING FLUIDS

DESCRIPTION

Staining EP type straight cutting oil containing active and inactive Sulphur fortified with oiliness additives.

MEETS SPECIFICATIONS

IS: 3065 Type III

APPLICATION AREAS

Low viscosity oils specially developed for deep hole drilling and precision grinding of all kinds of steel. It is also suitable for usage in applications like thread rolling and other medium and heavy duty ferrous metal machining.

PHYSICO-CHEMICAL PROPERTIES

Kinematic Viscosity @ 40 °C, cSt	12.7-23.2
Flash Point °C, (COC), Min	135
Saponification Value, mg KOH/gm	5
Colour, ASTM, Dilute, Max	7
CONTAINS	
Inactive Sulphur	Yes
Active Sulphur	Yes
Chlorine	No

PERFORMANCE BENEFITS

- Good chip flushing properties
- Excellent EP properties